SENSE OF URGENCY • THE GOLDEN RULE • COMMITMENT

SINCE 1935

Goodhart Sons Inc.

STEEL FABRICATION & INSTALLATION

4 GENERATIONS

About Us

Since 1935, Goodhart Sons has been a leading provider of high-quality fabrication, rigging, and equipment installation services to a broad range of industry-leading manufacturing, OEM, and contracting organizations. We have grown from a small, two-man shop into a large fabrication and installation facility serving customers across the United States. Through four generations of ownership, Goodhart Sons has consistently maintained its dedication to meeting those customer expectations. So when considering sources for your next fabrication, rigging, or equipment installation project, turn to the company with a track record of outstanding service performance spanning more than 8 decades.

Qualifications & Capabilities

Goodhart Sons operates as a fully equipped non-union, ASME certified fabrication organization maintaining U, R, and S stamps. As an ASME certified code shop, our skilled crew of welders, fitters, and millwrights, working in tandem with our professional rigging personnel, are trained to fabricate and install in accordance to the most stringent project guidelines and safety requirements. In addition to offering outstanding craft capabilities, we maintain over 175,000 square feet of fabrication space and four acres of available laydown area. This footprint provides us with the ability to simultaneously manage multiple projects and store finished fabrications on-site for clients requiring Just-in-Time fabrication delivery.

Project Solutions

As a fully integrated turnkey fabrication and installation organization, Goodhart Sons provides our customer base with unique project solutions designed to meet client cost, schedule, and performance expectations. From quick turn project estimating and rapid fabrication support through value design analysis and in-house project management for both maintenance and grassroot projects, we have the experience and capabilities necessary to ensure your next projects success. Whether your next project calls for stand-alone fabrication-installation or design-build solutions, turn to the experts at Goodhart Sons Inc. as your trusted project partner.

Carbon Steel Tanks

Goodhart Sons is a turnkey, non-code, and ASME carbon steel tank fabrication facility offering custom fabrication and field installation services focusing on the power, chemical, oil and gas, cement/aggregate, steel, pulp and paper, and related heavy manufacturing sectors. Our more than 85 year history includes work on non-code and ASME code carbon steel tanks in various vertical and horizontal configurations. As a vertically integrated tank fabricator, we also offer in-house blasting and painting services covering a wide range of single, two, and three part paint systems.

CARBON STEEL TANKS

- Above Ground Tanks
- Process Tanks
- Jacketed Tanks
- Custom Designed Tanks
- Vertical/Horizontal Tanks

Stainless Steel Tanks

As an experienced stainless steel tank fabrication company, we have serviced some of the world's largest heavy manufacturing, production, and OEM clients. Our experience includes work on all types of non-code and ASME stainless steel tank fabrications in material types including series 300, series 400, duplex, and super-duplex stainless steel. In addition to working with various grades of stainless steel, we maintain a long history fabricating tanks constructed from Hastelloy®, Monel®, Inconel®, and other high alloy materials.

STAINLESS STEEL TANKS

- Chemical Storage Tanks
- Process Tanks
- Acid Resistant Tanks
- Jacketed Tanks
- Duplex Tanks

Pressure Vessels

ASME pressure vessel fabrication and field installation services have long been a strength at Goodhart Sons Inc. Our experience includes work on all types of ASME Section VIII Div. 1 coded vessels in various material types including carbon steel, stainless steel, and nickel alloy up to 3" thick. As a vertically integrated pressure vessel fabricator holding U, R, and S stamps, we have serviced a wide range of Fortune 500 clients requiring both domestic and international fabrication services.

PRESSURE VESSELS

- ASME Code Vessels
- Nickel Alloy Vessels
- Process Vessels
- Custom Designed Vessels
- Vertical/Horizontal Vessels

THE GOLDEN RULE • COMMITMENT • SENSE OF URGENCY • SINCE 1935

Goodhart Sons Inc.

STACKS

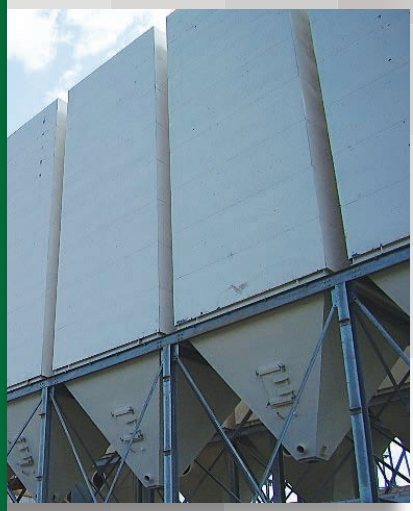
- Air Pollution Control Stacks
- Acid Fume Stacks
- Boiler Stacks
- Scrubber Stacks
- Process Stacks

Stacks

Serving a broad industrial customer base, Goodhart Sons offers custom stack fabrication and field installation services focusing on the air pollution control and process exhaust sectors. Our history includes work on self-supported, free standing, and tower supported fabricated stack systems that meet all ASME standards. With a team of ASME, AWS, and MSHA compliant welders and craft personnel, we can provide carbon steel, stainless steel, Cor-Ten, and nickel alloy stack fabrications that meet the highest weld and structural integrity standards.

BULK STORAGE & SILOS

- Large Capacity Silos
- Dry Powder Silos
- Lined Silos
- Conical Bottom Silos
- Cement Storage Silos



Bulk Storage & Silos

Goodhart Sons offers bulk storage system and silo fabrication services working with both carbon steel and stainless steel materials in multiple structural configurations. Our background includes solutions consisting of both standard and intricate designed openings and discharges, as well as ports for interfaces with conveyors, chutes, and hoppers. If the application calls for abrasive service, we can either self-apply or work with third party coating/lining applicators to ensure optimal performance out of the abrasion protected unit.

DUCTWORK

- Industrial Ductwork
- Exhaust Ductwork
- Acid Resistant Ductwork
- Corrosion Resistant Ductwork
- Gas Turbine Ductwork

Ductwork

Goodhart Sons has long been the "Go To" solution provider to companies requiring heavy industrial ductwork fabrication capabilities. Our industrial ductwork fabrication expertise covers both stainless steel and carbon steel ductwork found in power plants, chemical facilities, pulp and paper manufacturing, cement/aggregate processing, steel mills, and OEM pollution control equipment. With the capability to fabricate round or rectangular ductwork in widths up to 23 feet, we can meet all of your heavy industrial duct fabrication requirements.

THE GOLDEN RULE • SENSE OF URGENCY • COMMITMENT • SINCE 1935

Goodhart Sons Inc.

Baghouses

Goodhart Sons has been successfully providing baghouse fabrication and system retrofit solutions to a broad array of industrial clients, including some of the most well-known members of the Fortune 500 list. Our baghouse fabrication solutions can be found throughout the United States, which is a testament to our cost competitive fabrication capabilities. By utilizing the most up-to-date oxy-fuel and plasma steel burn tables and CNC equipment, we ensure consistent steel plate pattern cutting with minimal material waste. This level of efficiency, coupled with our highly skilled craft fitters/welders and assembly personnel, results in a precisely manufactured baghouse fabrication that will yield years of consistent pollution control performance.

BAGHOUSES

- Pulse Jet Baghouses
- Reverse Air Baghouses
- Electro Static Baghouses
- High Velocity Baghouses
- Down Flow Baghouses

Scrubbers

Scrubber fabrication solutions are an area of strength at Goodhart Sons Inc. Our experience in scrubber fabrication and air pollution control system installation services is well documented across our customer base. This experience includes the fabrication and erection of acid gas scrubbers, air scrubbers, ammonia scrubbers, fume scrubbers, NOx scrubbers, and related scrubber systems. Whether your scrubber is a large scale, free standing system or a small scale skid mounted application, Goodhart Sons maintains the fabrication and system installation expertise necessary to meet the most stringent air purification requirements.

SCRUBBERS

- Wet Scrubbers
- Dry Scrubbers
- NOx Scrubbers
- Fume Scrubbers
- Exhaust Scrubbers

HRSG and HRSG Components

Goodhart Sons has been successfully providing HRSG fabrication to a broad array of power industry and industrial clients for over 30 years. Our HRSG fabrication solutions can be found throughout the United States. With our expertise and the most up-to-date metal fabrication and forming equipment, you can count on optimal fabrication efficiencies with minimal material waste. Our dedication to efficiency alongside our highly skilled craft fitters/welders, and assembly personnel, ensures precision in the fabrication of each HRSG that comes out of our shop.

HRSG/HRSG COMPONENTS

- Coal Fired HRSG
- Natural Gas Fired HRSG
- Oil Fired HRSG
- Bio-Fuel Fired HRSG
- Custom Designed HRSG

THE GOLDEN RULE • SENSE OF URGENCY • COMMITMENT • SINCE 1935

Goodhart Sons Inc.

CYCLONES

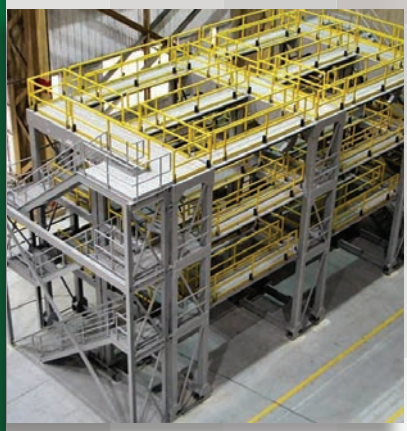
- Carbon Steel Cyclones
- Stainless Steel Cyclones
- Nickel Alloy Cyclones
- Dust Collection Cyclones
- Axial Cyclones

Cyclones

As a more than 8 decade old company with an extensive cyclone fabrication background, we have provided first and second stage separation solutions to clients within the power, chemical, pulp and paper, steel, cement/aggregate, oil and gas, and pollution control sectors. From small processing facilities to large scale manufacturing and production environments, we have been providing single source cyclone fabrication solutions for a vast array of project applications. Our fabrication experience includes both wet and dry systems that have been fabricated as stand-alone pieces or as part of a larger separation system. In either scenario, Goodhart Sons has been the cost effective "Go To" solutions provider for all types of carbon and stainless steel cyclones.

STRUCTURAL STEEL

- Structural Steel Fabrication
- Structural Steel Erection
- Structural Steel Beam Drilling
- Structural Steel Painting
- Structural Steel Welding



Structural Steel

Goodhart Sons is an industrial industry leader in structural steel fabrication services. Whether providing structural steel fabrication direct to client or as a sub-supplier to OEMs, EPCs, or contractors, our capabilities are consistently called upon to support high profile projects across various market segments. A key reason why industry recognized industrial clients call on Goodhart Sons for structural steel fabrication is our turnkey capabilities. Our automated beam line provides error free tapping, drilling, and boring of various structural shapes. The end result of this precision is increased structural steel fabrication through-put in the shop with the added advantage of a near-zero rework field installation.

PIPE AND SKIDS

- Small Bore Pipe Fabrication
- Large Bore Pipe Fabrication
- Heavy Wall Pipe Fabrication
- Modular Pipe Fabrication
- Skid System Pipe Fabrication

Pipe and Skids

Goodhart Sons has been successfully providing pipe fabrication services in support of larger scale internal fabrication and external stand-alone projects. Working with all material grades including carbon steel, chrome, stainless steel, and alloy materials, our skilled welders, fitters, and millwrights can handle fabrication projects up to 48" in diameter. In addition to standard pipe fabrication projects, we also offer complete skid system fabrication capabilities working in support of numerous power, chemical, heavy industrial, and OEM clients. Whether your project requires pipe fabrication as part of a larger fabrication package or as a stand-alone requirement, Goodhart Sons can handle all of your pipe fabrication needs.

THE GOLDEN RULE • SENSE OF URGENCY • COMMITMENT • SINCE 1935

Goodhart Sons Inc.

Industrial Rigging

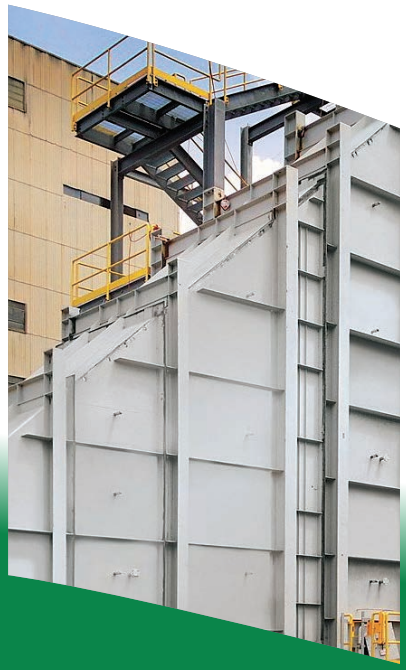
Goodhart Sons prides itself on handling complex industrial rigging services that the competition cannot or will not manage. From rigging large fabrications including stacks, ducts, vessels, and structural steel to installing production, material handling, and conveying equipment, we have the expertise, equipment, and man-power necessary to provide your organization with turnkey industrial rigging solutions. Licensed in most states, our MSHA certified, non-union field crews can provide domestic and international industrial rigging service solutions from initial lift planning through final lift execution. This level of capability, coupled with our equipment setting and alignment services, affords your next project a single point of contact for all of your industrial rigging and equipment setting requirements.

Equipment Installation

When it comes to setting, aligning, and installing valuable plant equipment or fabrications, it is imperative that the company you select possesses the experience and capabilities necessary to ensure on-time and on-budget project delivery. If quality, capability, and experience matter to your organization, then Goodhart Sons is the clear choice for all of your equipment installation needs. We possess over 8 decades of intricate equipment installation experience covering the industrial, manufacturing, governmental, material handling, and OEM equipment sectors. Our capabilities include installation and alignment services working to the most stringent client standards. When precision and capabilities count, we are up to the challenge.

Plant Relocations

Goodhart Sons offers complete plant relocation services from initial project scope development through final commissioning functions. Whether relocating across town or across the country, our experienced team of Project Manager and Plant Relocation Specialists will take the time to evaluate your immediate needs and formulate a client specific plant relocation plan that will minimize transfer time without sacrificing asset security and personnel safety. No move is too small or large for our team. Whether your project consists of dismantlement, rigging, skidding, crating, bracing and transport of process equipment, material handling equipment, utility systems and packaging machines, or projects with lesser defined scopes, Goodhart Sons will make sure your project receives the attention it deserves.



SENSE OF URGENCY • THE GOLDEN RULE • COMMITMENT
SINCE 1935

Goodhart Sons Inc.

STEEL FABRICATION & INSTALLATION
4 GENERATIONS

2515 HORSESHOE RD, LANCASTER, PA 17601
(717) 656-2404 | E: INFO@GOODHARTSONS.COM | WWW.GOODHARTSONS.COM