QUALIFICATIONS & CAPABILITIES

DESIGN

MODELING

- AutoCAD
- Tekla
- AutoCAD Inventor
- SolidWorks

FABRICATION

175,000 Square Feet PRODUCTION SPACE

16 acre complex
4 acres of yard storage

INSTALLATION

NON-UNION FIELD SERVICES DIVISION

Licensed in most states

- Riggers
- Millwrights
- Pipefitters
- Welders
- Electricians

130 DEDICATED EMPLOYEES

QUALITY ASSURANCE

2 IN-HOUSE CERTIFIED WELDING INSPECTORS (CWI)

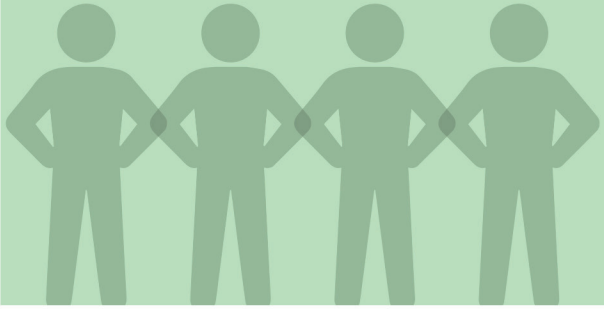
NDT LEVEL II CERTIFICATION,
ASNT SNT-TC-1A for PT & MT

AWS

EMR LESS THAN 1.00

8 DECADES

4 GENERATIONS STRONG



48 CERTIFIED WELDERS

Welding Procedure Specifications
ASME IX | AWS

Qualified & Pre-Qualified

MATERIALS

- STAINLESS STEEL
- INCONEL
- INCOLOY
- HASTELLOY
- MONEL
- CARBON STEEL
- DUPLEX
- SUPER DUPLEX
- CHROME-MOLY

AISC AMERICAN INSTITUTE OF STEEL CONSTRUCTION FOUNDED 1921

R NB ASME S ASME U

Phone: (717) 656-2404
Fax: (717) 656-3301
Email: info@goodhartsons.com

2515 Horseshoe Road
Lancaster, PA 17605-0308

SENSE OF URGENCY • THE GOLDEN RULE • COMMITMENT • SINCE 1935

Goodhart Sons Inc.

STEEL FABRICATION & INSTALLATION
4 GENERATIONS

FACILITIES & EQUIPMENT

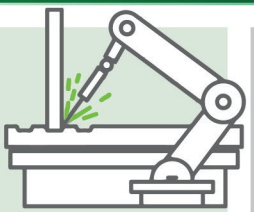
ANGLE ROLLING

SweBend Hydraulic
3-Roll Double Pinch
Angle Bending Roll Model SB3S-140

Bending capacity, standard A-36 steel – standard rolls:

- Angle leg out: 5" x 5" x 1/2"
- Angle leg in: 4" x 4" x 1/2"
- Flat bar on edge: Up to 5/8" x 6"
- Flat bar on flat: Up to 8" x 2"
- Square bars: Up to 2-3/4"

2 WELDING MANIPULATORS



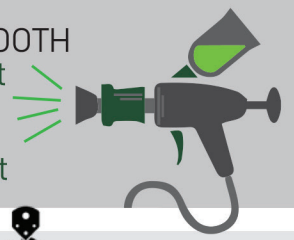
Sub-arc | Miller open-arc
X-Ray quality
Remote visual control center
25-inches per minute

FINISHING

FULL RANGE OF INDUSTRIAL COATINGS

HEATED PAINT BOOTH
20-feet by 60-feet

BLAST BOOTH
20-feet by 40-feet



ROBUST NETWORK OF PARTNERS

Laser Cutting | Water Jet Cutting
Refractory | Heat Treatment Services
6 Axis Tube Laser Cutting | Machining

DEDICATED PROJECT MANAGEMENT

COMPLETE LOGISTICAL COORDINATION

OVERHEAD CAPACITY

80,000 LBS

23 FEET UNDER HOOK

HYDRAULIC YARD CRANE CAPACITY

85 TONS

660 TON BAYKAL PRESS BRAKE

16-foot bed | Up to 1-inch thick

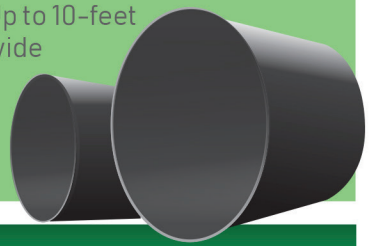
CNC STRUCTURAL DRILLING

FICEP Excalibur 12

UP TO 60-FEET LONG AND 4-FEET HIGH

PLATE *ROLLING*

Up to 2-inches thick
Up to 10-feet wide



HI-DEF

HI-DEF CNC PLASMA CUTTING & BEVELING

Up to 2-inches thick and 10-feet by 40-feet

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